

Title (en)  
Knitting method of knitted fabric and knitted fabric

Title (de)  
Strickverfahren für Maschenware und Maschenware

Title (fr)  
Procédé pour tricoter une étoffe et étoffe tricotée

Publication  
**EP 2540887 A3 20150527 (EN)**

Application  
**EP 12004811 A 20120627**

Priority  
JP 2011143542 A 20110628

Abstract (en)  
[origin: EP2540887A2] To provide a knitting method of a knitted fabric for knitting a set-up portion in which stretchability is moderately suppressed. The following steps  $\pm$  to  $\prime$  are repeated to form the set-up portion. A step  $\pm$  of transferring a one side stitch 11 held on one needle bed (BB) to a knitting needle in a forming direction RS, and forming a new one side stitch 11 following in a wale direction of the moved one side stitch 11; a step  $^2$  of forming a one side widening stitch 13 on an empty needle on the starting end direction LS side of the new one side stitch 11 formed in the step  $\pm$ ; a step  $^3$  of transferring an other side stitch 12 held on an other needle bed (FB) to a knitting needle in the forming direction RS, and forming a new other side stitch 12 following in a wale direction of the moved other side stitch 12 after the step  $^2$ ; and a step  $\prime$  of forming an other side widening stitch 14 on an empty needle on the starting end direction LS side of the new other side stitch 12 formed in the step  $^3$ .

IPC 8 full level  
**D04B 1/22** (2006.01)

CPC (source: EP KR)  
**D04B 1/06** (2013.01 - KR); **D04B 1/22** (2013.01 - EP KR); **D04B 7/22** (2013.01 - KR)

Citation (search report)  
• [A] EP 1408145 A1 20040414 - SHIMA SEIKI MFG [JP]  
• [A] EP 0466439 A2 19920115 - SHIMA SEIKI MFG [JP]  
• [A] EP 0839940 A2 19980506 - SHIMA SEIKI MFG [JP]

Cited by  
JP2016008364A; EP2990511A4; US9644292B2

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**EP 2540887 A2 20130102; EP 2540887 A3 20150527; EP 2540887 B1 20160608**; CN 102851866 A 20130102; CN 102851866 B 20140716; JP 2013011031 A 20130117; JP 5736250 B2 20150617; KR 101356436 B1 20140129; KR 20130002259 A 20130107

DOCDB simple family (application)  
**EP 12004811 A 20120627**; CN 201210216402 A 20120627; JP 2011143542 A 20110628; KR 20120059045 A 20120601