

Title (en)

Method for attaching a trim to a clock casing element and casing element manufactured according to said method

Title (de)

Verfahren zum Befestigen eines Besatzes auf einem Uhrenverkleidungselement und nach diesem Verfahren hergestelltes Verkleidungselement

Title (fr)

Procédé pour fixer une garniture sur un élément d'habillage horloger et élément d'habillage réalisé selon ce procédé

Publication

**EP 2549340 A1 20130123 (FR)**

Application

**EP 11005932 A 20110720**

Priority

EP 11005932 A 20110720

Abstract (en)

The method involves providing a substrate (2), and providing a trimming part that is intended to be built-in the substrate. The substrate is partially perforated corresponding to dimensions of the trimming part. A bait (5) is introduced into a hole, where dimensions of the bait correspond to dimensions of the hole. A metal layer (3) is galvanically deposited on the substrate. The bait is withdrawn, and the trimming part is introduced into the substrate and fixed in the substrate by bonding.

Abstract (fr)

Procédé pour fixer une garniture (1) sur un élément d'habillage horloger (2) revêtu d'une couche métallique (3) déposée galvaniquement. A la place de la garniture (1), on loge temporairement un leurre (5) dans le trou (4) percé dans l'élément d'habillage (2), puis on procède au dépôt galvanique (3). Après mise à niveau de ce dernier on retire le leurre (5) et on loge la garniture dans le trou (4).

IPC 8 full level

**G04B 45/00** (2006.01); **A44C 17/04** (2006.01); **G04B 47/04** (2006.01)

CPC (source: EP US)

**A44C 17/04** (2013.01 - EP US); **G04B 19/103** (2013.01 - EP US); **G04B 19/12** (2013.01 - EP US); **G04B 19/283** (2013.01 - EP US); **G04B 19/286** (2013.01 - EP US); **G04B 45/0076** (2013.01 - EP US); **G04B 47/042** (2013.01 - EP US); **Y10T 29/49826** (2015.01 - EP US); **Y10T 156/1056** (2015.01 - EP US)

Citation (search report)

- [XAI] WO 2010081557 A1 20100722 - MONTBLANC SIMPLO GMBH [DE], et al
- [A] EP 0620987 A1 19941026 - BREUNING FRANZ FA [DE]
- [A] FR 2627512 A1 19890825 - OR EST [FR]

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EP3339980A1; CN111708266A; WO2018114205A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

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**EP 2549340 A1 20130123**; **EP 2549340 B1 20180919**; CN 102890444 A 20130123; CN 102890444 B 20150121; HK 1181474 A1 20131108; JP 2013024878 A 20130204; JP 5456105 B2 20140326; US 2013021882 A1 20130124; US 8971158 B2 20150303

DOCDB simple family (application)

**EP 11005932 A 20110720**; CN 201210249594 A 20120718; HK 13108557 A 20130722; JP 2012161218 A 20120720; US 201213551192 A 20120717