

Title (en)

METHOD AND DEVICE FOR PRODUCING AND FILLING PACKAGING MEANS

Title (de)

VERFAHREN UND EINE VORRICHTUNG ZUR HERSTELLUNG UND BEFÜLLUNG VON VERPACKUNGSMITTELN

Title (fr)

PROCÉDÉ ET DISPOSITIF POUR FABRIQUER ET REMPLIR DES MOYENS D'EMBALLAGE

Publication

EP 2563672 A1 20130306 (DE)

Application

EP 11718010 A 20110428

Priority

- DE 102010028394 A 20100429
- EP 2011056734 W 20110428

Abstract (en)

[origin: WO2011135025A1] The invention relates to a method for producing and filling packaging means (60), in which the following method steps are carried out: unwinding a flat tubular film material (4) from a reel (3) along the main axis of symmetry (65) of the tube (4), providing the tubular material (4) with a first transverse weld seam (42) that is perpendicular to the tube axis (65) and separating the material along a separating line by means of a welding and separating process, filling the tube pieces (18) thus created, which are open on one side, and providing the still open end (62) of the tube pieces (18) open on one side with a second transverse weld seam (42). It is considered to be novel and inventive that two consecutive separating lines (42) are introduced in the tube (4) at a distance (61) that is less than the distance (64) between the two edges (50, 51) of the tube (4). In addition, the invention relates to a device (1) having features that allow the method to be carried out.

IPC 8 full level

B65B 9/13 (2006.01); **B65B 51/26** (2006.01)

CPC (source: EP US)

B65B 1/02 (2013.01 - EP US); **B65B 9/13** (2013.01 - EP US); **B65B 43/30** (2013.01 - EP US); **B65B 43/465** (2013.01 - EP US); **B65B 51/146** (2013.01 - EP US); **B65B 51/30** (2013.01 - EP US); **B65B 61/14** (2013.01 - EP US); **B65B 61/28** (2013.01 - EP); **B31B 70/872** (2017.07 - EP US); **B31B 70/942** (2017.07 - EP US); **B31B 2155/00** (2017.07 - EP US); **B31B 2155/003** (2017.07 - EP US); **B31B 2160/20** (2017.07 - EP US); **B31B 2170/30** (2017.07 - EP US); **B65B 61/28** (2013.01 - US)

Citation (search report)

See references of WO 2011135025A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

DE 102010028394 A1 20111103; **DE 102010028394 B4 20190523**; EP 2563672 A1 20130306; EP 2563672 B1 20151111; ES 2561252 T3 20160225; PL 2563672 T3 20160429; US 10046878 B2 20180814; US 2013036710 A1 20130214; WO 2011135025 A1 20111103

DOCDB simple family (application)

DE 102010028394 A 20100429; EP 11718010 A 20110428; EP 2011056734 W 20110428; ES 11718010 T 20110428; PL 11718010 T 20110428; US 201113642927 A 20110428