

Title (en)

PRINTED SECURITY FEATURE AND METHOD OF MANUFACTURE

Title (de)

GEDRUCKTES SICHERHEITSELEMENT UND VERFAHREN ZU DESSEN HERSTELLEN

Title (fr)

ÉLÉMENT DE SÉCURITÉ ET SA MÉTHODE DE FABRICATION

Publication

**EP 2566704 B2 20180613 (EN)**

Application

**EP 11719610 A 20110421**

Priority

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- GB 2011050809 W 20110421

Abstract (en)

[origin: WO2011135344A1] A printed security feature is provided comprising at least a first and a second printed working. The first printed working is a screened working defined by a grid of screen elements having the form of indicia carrying information, and the second printed working is a screened working in register with the first printed working. The first and second printed workings appear, in combination, as a multi-tonal image, whereby the information carried by the indicia is at least partially concealed by the second printed working. A method of manufacturing a printed security feature is also provided.

IPC 8 full level

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CPC (source: EP)

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Citation (opposition)

Opponent :

- EP 2088003 B1 20110302 - NAT BANK OF BELGIUM [BE]
- EP 2088003 A1 20090812 - NAT BANK OF BELGIUM [BE]
- EP 2088004 B1 20110831 - NAT BANK OF BELGIUM [BE]
- EP 2088004 A1 20090812 - NAT BANK OF BELGIUM [BE]
- EP 1886834 B1 20131016 - NAT BANK OF BELGIUM [BE]
- WO 8300570 A1 19830217 - GAO GES AUTOMATION ORG [DE]
- WO 2011000878 A1 20110106 - GIESECKE & DEVRIENT GMBH [DE], et al
- US 6198545 B1 20010306 - OSTROMOUKHOV VICTOR [CH], et al

Cited by

AU2016330007B2; EP3925791A1; GB2542784B; AU2016330008B2; WO2017055825A1; WO2017055826A1; EP3356155B1; EP3356153B1

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**GB 2011050809 W 20110421**; AU 2011247090 A 20110421; CA 2797599 A 20110421; EP 11719610 A 20110421; ES 11719610 T 20110421; GB 201007042 A 20100428; MY PI2012004690 A 20110421; PL 11719610 T 20110421; RU 2012148837 A 20110421