

Title (en)  
Set-up method of knitted fabric

Title (de)  
Strickanfangsverfahren für Maschenware

Title (fr)  
Procédé pour la formation de rangées initiales d'un tricot

Publication  
**EP 2568066 A2 20130313 (EN)**

Application  
**EP 12006256 A 20120904**

Priority  
JP 2011195083 A 20110907

Abstract (en)  
A set-up method of a knitted fabric capable of knitting a set-up portion by split knitting using a flat knitting machine equipped with a compound needle including a needle main body and a slider with two blades is provided. The following steps  $\pm$  to  $\prime$  are repeated. While moving a yarn feeder 8 in a forming direction LS, a split knitting of transferring a target stitch 1 of a base stitch row 10 of one needle bed (BD) from one needle bed (BD) to the other needle bed (FD), and forming a new stitch 3 following the target stitch 1 (widening stitch 2) is performed (step  $\pm$ ). The widening stitch 2 is transferred to the knitting needle on the forming direction LS side of the widening stitch 2 in the needle bed (BU) facing the other needle bed (FD) (step  $\prime$ ). The yarn feeder 8 is moved in the starting end direction RS side of the widening stitch 2 transferred in the step  $\prime$  (step  $\prime$ ). The widening stitch 2 is transferred to the other needle bed (FD) (step  $\prime$ ).

IPC 8 full level  
**D04B 1/10** (2006.01)

CPC (source: EP KR)  
**D04B 1/00** (2013.01 - KR); **D04B 1/106** (2013.01 - EP); **D04B 7/10** (2013.01 - KR); **D04B 7/22** (2013.01 - KR)

Citation (applicant)  
• JP H0473245 A 19920309 - SHIMA SEIKI MFG  
• JP 2917146 B2 19990712

Cited by  
CN105121724A; CN104878513A

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Designated extension state (EPC)  
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DOCDB simple family (publication)  
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