

Title (en)

METHOD OF FORMULATING LOW GRAVITY SPONGE RUBBER FOR AUTOMOTIVE WEATHERSTRIPS

Title (de)

VERFAHREN ZUR FORMULIERUNG EINES SCHWAMMGUMMIS MIT GERINGER SCHWERKRAFT FÜR AUTOMOBIL-DICHTUNGSGUMMIS

Title (fr)

PROCÉDÉ DE FORMULATION DE CAOUTCHOUC D'ÉPONGE DE FAIBLE GRAVITÉ POUR BANDES D'ÉTANCHÉITÉ POUR L'AUTOMOBILE

Publication

**EP 2576951 B1 20190918 (EN)**

Application

**EP 11790317 A 20110601**

Priority

- US 35121210 P 20100603
- US 2011038708 W 20110601

Abstract (en)

[origin: WO2011153203A1] The invention relates to automotive weatherstrip material. More specifically, the invention utilizes thermo-expandable microspheres in the sponge bulb member of the weatherstrip to produce a microcellular structure which provides a lower weight weatherstrip material with improved surface appearance and comparable stiffness to known materials for use in the automotive industry, and exhibiting a blown specific gravity of less than about 0.60g/cc.

IPC 8 full level

**E06B 7/16** (2006.01)

CPC (source: EP US)

**B60J 10/16** (2016.02 - EP US); **B60J 10/36** (2016.02 - EP US); **C08L 21/00** (2013.01 - US); **E06B 7/2314** (2013.01 - EP US);  
**E06B 7/2316** (2013.01 - US); **Y10T 428/249986** (2015.04 - EP US); **Y10T 428/249987** (2015.04 - EP US); **Y10T 428/249991** (2015.04 - EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**WO 2011153203 A1 20111208**; BR 112012030803 A2 20161101; BR 112012030803 B1 20200211; CA 2801006 A1 20111208;  
CA 2801006 C 20190716; EP 2576951 A1 20130410; EP 2576951 A4 20170816; EP 2576951 B1 20190918; JP 2013530278 A 20130725;  
JP 2016052891 A 20160414; US 2013072584 A1 20130321; US 2017240034 A1 20170824; US 9663641 B2 20170530

DOCDB simple family (application)

**US 2011038708 W 20110601**; BR 112012030803 A 20110601; CA 2801006 A 20110601; EP 11790317 A 20110601;  
JP 2013513291 A 20110601; JP 2015231479 A 20151127; US 201113700497 A 20110601; US 201715590099 A 20170509