

Title (en)
METHOD FOR PRODUCING STEAM GENERATOR TUBES

Title (de)
VERFAHREN ZUM HERSTELLEN VON DAMPFERZEUGERROHREN

Title (fr)
PROCÉDÉ DE FABRICATION DE TUBES DE GÉNÉRATEUR DE VAPEUR

Publication
EP 2577160 A2 20130410 (DE)

Application
EP 11723314 A 20110509

Priority

- EP 10164426 A 20100531
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Abstract (en)
[origin: EP2390567A1] The method involves fixing a fitting body in grooves (4) of a mold shaft (1) by pre-stressing. The mold shaft with the fitting body is inserted into a steam generator tube that is smooth at its inner side so that the fitting body is positioned in the tube. The fixing of the fitting body at the shaft is loosened, and the shaft is completely removed from the tube by rotation. The fitting body is provided with wires, and the grooves are formed in cone- or spiral-shape in a main region (2) of the shaft.

IPC 8 full level
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See references of WO 2011151135A2

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