

Title (en)
Method for manufacturing a food cutting machine

Title (de)
Verfahren zur Herstellung einer Lebensmittelschneidemaschine

Title (fr)
Procédé de fabrication d'une machine de découpe d'aliments

Publication
EP 2578369 B1 20200617 (DE)

Application
EP 12006763 A 20120927

Priority
DE 102011115429 A 20111008

Abstract (en)
[origin: EP2578369A1] Preparing industrial foodstuffs cutting machine (1) comprising an integral machine housing (11), comprises: preparing the machine housing made of an aluminum alloy by casting, preferably by die casting the aluminum alloy having silicon (at least 5%); and applying a polymer-containing surface coating on a surface of the housing. The machine housing comprises a housing base and an integral engine tower (14) formed on the base and upstanding from the base, which is constructed preferably for holding a knife protection ring, and a space in its interior to receive a cutting motor. An independent claim is also included for the industrial food cutting machine for cutting string-shaped food into slices, produced by the above method, comprising a rotationally driven cutting knife (15) defining a vertically extending cutting plane, preferably tilted against vertical by an angle of at least 10[deg] .

IPC 8 full level
B26D 1/15 (2006.01); **B26D 1/153** (2006.01); **C09D 127/18** (2006.01); **C22C 21/00** (2006.01); **C22C 21/02** (2006.01)

CPC (source: EP)
B26D 1/15 (2013.01); **B26D 1/153** (2013.01); **C22C 21/00** (2013.01); **C22C 21/02** (2013.01); **B26D 2210/02** (2013.01)

Citation (examination)
• DE 10208489 A1 20030904 - BSH BOSCH SIEMENS HAUSGERAETE [DE]
• DE 602004004028 T2 20070705 - TOYODA CHUO KENKYUSHO KK [JP]
• DIN E. V.: "EN 601:2004", 31 July 2004 (2004-07-31), pages 1 - 3, XP055471387, Retrieved from the Internet <URL:https://ebookcentral.proquest.com/lib/epo-ebooks/reader.action?docID=2032984&ppg=202#> [retrieved on 20180430]
• "Werkstoffkunde", 31 December 1983, VDI-VERLAG, Düsseldorf, ISBN: 978-3-18-400595-5, article HANS-JÜRGEN BARGEL ET AL: "5.4.2 Legierungssysteme des Aluminiums - 5.4.5. Aluminium-Gußlegierungen", pages: 251 - 255, XP055471410

Cited by
CN105666566A; CN105666552A

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
EP 2578369 A1 20130410; **EP 2578369 B1 20200617**; DE 102011115429 A1 20130411

DOCDB simple family (application)
EP 12006763 A 20120927; DE 102011115429 A 20111008