

Title (en)

METHOD FOR PRODUCING A METAL PART

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES METALLTEILES

Title (fr)

PROCÉDÉ DE FABRICATION D'UNE PIÈCE MÉTALLIQUE

Publication

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Application

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Priority

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Abstract (en)

The invention relates to methods of casting metal parts in sand molds, with the particularity that it is not necessary to use sleeves surrounding the feed risers which are arranged outside the part to offset the shrinkage occurring during the solidification of the molten metals. The operations of placing the sleeves which must be arranged around the risers are eliminated with the method object of the invention, the actual sleeves being made when the sand mold is produced.

IPC 8 full level

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