

Title (en)  
Method of knitting a knitted fabric

Title (de)  
Strickverfahren für Maschenware

Title (fr)  
Procédé de tricotage d'une étoffe tricotée

Publication  
**EP 2581478 B1 20151125 (EN)**

Application  
**EP 12006854 A 20121002**

Priority  
JP 2011219501 A 20111003

Abstract (en)  
[origin: EP2581478A1] To provide a knitting method of a knitted fabric in which the knitting yarn does not wind around the widening stitch even if the widening stitch is formed by split knitting using the flat knitting machine equipped with the latch needles. Assuming a direction toward a side, on which a transfer clip arranged at a side surface of the latch needles lined in parallel on the one needle bed FB is present, is a first direction RS and an opposite direction is a second direction LS, the method includes moving a yarn feeder 8 in the first direction RS and performing split knitting on a target stitch 1 (step  $\pm$ ). The yarn feeder 8 is moved in the second direction LS to a position beyond a position of the widening stitch 3, which is the target stitch 1 transferred to the other needle bed BB by the split knitting of the step  $\pm$  (step  $^2$ ). The widening stitch 3 is transferred to an empty needle in the one needle bed FB (step  $^3$ ). The yarn feeder 8 is moved in the first direction RS to a position beyond the position of the widening stitch 3 transferred in the step  $^3$  (step  $^$ ). A new stitch 4 is formed on the first direction RS side of the widening stitch 3 at the same time as or after the step  $^$  (step  $\mu$ ).

IPC 8 full level  
**D04B 1/10** (2006.01)

CPC (source: EP KR)  
**D04B 1/00** (2013.01 - KR); **D04B 1/108** (2013.01 - EP); **D04B 7/10** (2013.01 - KR)

Cited by  
CN110725048A; CN107287745A

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**EP 2581478 A1 20130417**; **EP 2581478 B1 20151125**; CN 103031660 A 20130410; CN 103031660 B 20141008; JP 2013079460 A 20130502; JP 5922903 B2 20160524; KR 101347667 B1 20140103; KR 20130130603 A 20131202

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