

Title (en)

BENDING PRESS WITH A WORKPIECE POSITIONING DEVICE AND AN OPERATING METHOD

Title (de)

BIEGEPRESSE MIT EINER WERKTEIL-POSITIONIER-VORRICHTUNG SOWIE EIN VERFAHREN ZUM BETRIEB

Title (fr)

PRESSE À CINTRER DOTÉE D'UN DISPOSITIF DE POSITIONNEMENT DE PIÈCES AINSI QU'UN PROCÉDÉ POUR L'EXPLOITATION

Publication

**EP 2600992 B1 20140709 (DE)**

Application

**EP 11726643 A 20110502**

Priority

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- AT 2011000212 W 20110502

Abstract (en)

[origin: WO2012016252A1] The invention describes a bending press (2) and a production device (1) and describes a method for operating such a press, comprising a workpiece handling device (3) and comprising a central control device (24) and a workpiece positioning device (16) with a first arresting device (17) and with at least one further arresting device (17) with arresting fingers which are adjustable in an X axial position extending perpendicularly in relation to a bending plane for positioning a workpiece on a first bending tool (12) for a bending operation between the first bending tool (12) and a second bending tool (12) that is adjustable in relation to said first bending tool. The arresting device (17) has a carriage module and a finger carrier with the arresting finger, and at least one drive means for the adjustment of the arresting finger is formed by a servomotor activated by means of a measuring and controlling circuit (25) of the control device (24).

IPC 8 full level

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