

Title (en)

Method for producing a cup-shaped sheet metal item

Title (de)

Verfahren zum Herstellen eines topfförmigen Blechwerkstückes

Title (fr)

Procédé de fabrication d'une pièce usinée en tôle en forme de pot

Publication

EP 2604358 B1 20140115 (DE)

Application

EP 12005236 A 20120716

Priority

- EP 11009929 A 20111216
- EP 12005236 A 20120716

Abstract (en)

[origin: EP2604357A1] The method involves sending two press mold halves (31,32) having a semi-annular projection along a first stroke axis of the peripheral wall, for shaping groove in first pressing step, so as to form a preform of the groove. Two press mold halves (41,42) having a semi-annular projection on the peripheral wall are sent along a second lifting axis in second press step relative to peripheral wall rotated around angle of rotation to the first lifting axis.

IPC 8 full level

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