

Title (en)
Manufacturing method for a booklet and booklet

Title (de)
Herstellungsverfahren für ein Booklet und Booklet

Title (fr)
Procédé de fabrication pour un livret et livret

Publication
EP 2604439 B1 20141119 (DE)

Application
EP 12196317 A 20121210

Priority
DE 102011056289 A 20111212

Abstract (en)
[origin: EP2604439A1] The method involves providing a booklet that comprises an over-size cover sheet (10) and a set of sheets (20), where the sheets are arranged top of another to form a stack. A glued binding (30) or a folded and glued binding is formed to bind the stack of sheets. The cover sheet is upwardly lifted from the sheets such that the cover sheet is positioned in an upright position at an angle of about 90 degree. The sheets are cut, and the cover sheet is folded back. The cover sheet is cut using a laser beam such that an outer contour of the cover sheet projects beyond the sheets. The cover sheet and the sheets are formed as printed paper sheets. An independent claim is also included for a booklet.

IPC 8 full level
B42C 3/00 (2006.01); **G09F 3/02** (2006.01)

CPC (source: EP US)
B42C 3/00 (2013.01 - EP US); **B42D 1/00** (2013.01 - US); **B42D 5/00** (2013.01 - EP US); **B42D 13/00** (2013.01 - EP US); **G09F 3/0288** (2013.01 - EP US); **B42C 5/02** (2013.01 - US); **B42C 7/00** (2013.01 - US); **B42C 11/02** (2013.01 - US); **B42C 11/04** (2013.01 - US); **B42D 1/001** (2013.01 - EP US); **B42D 1/002** (2013.01 - US); **B42D 1/003** (2013.01 - US); **B42D 1/006** (2013.01 - US); **B42D 1/007** (2013.01 - US); **B42D 1/008** (2013.01 - US); **B42D 3/006** (2013.01 - EP US); **B42F 21/12** (2013.01 - EP US); **Y10T 156/1049** (2015.01 - EP US); **Y10T 156/1051** (2015.01 - EP US); **Y10T 156/1056** (2015.01 - EP US); **Y10T 156/1057** (2015.01 - EP US); **Y10T 156/1075** (2015.01 - EP US); **Y10T 156/108** (2015.01 - EP US); **Y10T 156/13** (2015.01 - EP US); **Y10T 156/1304** (2015.01 - EP US)

Cited by
EP4303026A1; DE102022002466A1

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
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DOCDB simple family (application)
EP 12196317 A 20121210; CA 2798462 A 20121212; DE 102011056289 A 20111212; US 201213710673 A 20121211