

Title (en)
METHOD FOR CENTRELESS CYLINDRICAL GRINDING OF A WORKPIECE

Title (de)
VERFAHREN ZUM SPITZENLOSEN RUNDSCHLEIFEN EINES WERKSTÜCKS

Title (fr)
PROCÉDÉ DE RECTIFICATION CYLINDRIQUE SANS CENTRE D'UNE PIÈCE

Publication
EP 2611570 A2 20130710 (DE)

Application
EP 11749189 A 20110830

Priority
• DE 102010036065 A 20100901
• EP 2011064879 W 20110830

Abstract (en)
[origin: WO2012028604A2] On a workpiece (1) there are first longitudinal portions (2a, 2b, 2c) which are rotationally symmetrical with respect to the continuous longitudinal axis (5) and are intended to be ground by way of centreless grinding. The workpiece (1) also has a second longitudinal portion (3), which is not rotationally symmetrical with respect to the longitudinal axis (5) and would lead to imbalance in the event of rotation. Therefore, a balancing weight (6) having a radially extending recess (7) is placed on the second longitudinal portion (3) (arrow 9, sliding ribs 8). The balancing weight (6) contributes largely to uniform distribution of the rotating masses, thus reduces the imbalance to a very low residual imbalance and allows reliable and precise centreless grinding.

IPC 8 full level
B24B 1/00 (2006.01); **B23Q 11/00** (2006.01); **B24B 5/22** (2006.01); **B24B 5/35** (2006.01); **B24B 5/42** (2006.01); **B24B 41/00** (2006.01); **F16F 15/26** (2006.01)

CPC (source: EP KR US)
B24B 1/00 (2013.01 - US); **B24B 5/00** (2013.01 - US); **B24B 5/22** (2013.01 - EP KR US); **B24B 5/35** (2013.01 - EP KR US); **B24B 5/42** (2013.01 - KR); **B24B 5/428** (2013.01 - EP US); **B24B 41/007** (2013.01 - EP US); **B24B 41/06** (2013.01 - KR)

Citation (search report)
See references of WO 2012028604A2

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
DE 102010036065 A1 20120301; **DE 102010036065 B4 20140206**; BR 112013004933 A2 20160816; CN 103118834 A 20130522; CN 103118834 B 20160316; EP 2611570 A2 20130710; EP 2611570 B1 20161116; ES 2616583 T3 20170613; JP 2013536760 A 20130926; JP 5867876 B2 20160224; KR 101824552 B1 20180201; KR 20130106359 A 20130927; RU 2013114312 A 20141010; RU 2572649 C2 20160120; US 2013210322 A1 20130815; US 9242332 B2 20160126; WO 2012028604 A2 20120308; WO 2012028604 A3 20120607

DOCDB simple family (application)
DE 102010036065 A 20100901; BR 112013004933 A 20110830; CN 201180041917 A 20110830; EP 11749189 A 20110830; EP 2011064879 W 20110830; ES 11749189 T 20110830; JP 2013526439 A 20110830; KR 20137006130 A 20110830; RU 2013114312 A 20110830; US 201113820246 A 20110830