

Title (en)  
BRUSH DEBURRING MACHINE

Title (de)  
BURSTENTGRATEMASCHINE

Title (fr)  
MACHINE D'ÉBAVURAGE À BROSSE

Publication  
**EP 2618950 B1 20160629 (DE)**

Application  
**EP 11757612 A 20110915**

Priority  
• DE 102010046392 A 20100924  
• EP 2011066028 W 20110915

Abstract (en)  
[origin: CA2814965A1] The invention relates to a brush deburring machine (1) for simultaneously deburring opposite ends (8, 9) of a longitudinal profile section arranged in the longitudinal direction (L) during transport in a transport direction (T), comprising two rows, extending in the respective transport direction (T), of transport disks (4, 5) which are arranged offset from each other and which along the respective circumference thereof comprise cut-outs for accommodating the ends (8, 9), which are arranged offset from each other so as to allow the longitudinal profile sections to be transferred in the transport direction (T) by a rotation of the transport disks. The two rows (4, 5) have a distance from each other which can be adjusted in the longitudinal direction (L), starting at a minimum distance of less than 80 mm. The brush deburring machine further comprises two rotatable brush rolls (6, 7), which are oriented in the respective transport direction (T) along one of the two rows (4, 5) and are intended for deburring the two ends (8, 9) of the transported longitudinal profile sections.

IPC 8 full level  
**B21C 37/30** (2006.01); **B24B 9/00** (2006.01)

CPC (source: EP US)  
**B21C 37/30** (2013.01 - EP US); **B24B 9/00** (2013.01 - US); **B24B 9/002** (2013.01 - EP US); **B24B 9/007** (2013.01 - EP US)

Cited by  
CN105163902A

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**DE 102010046392 A1 20120329; DE 102010046392 B4 20150219**; CA 2814965 A1 20120329; CA 2814965 C 20151117;  
EP 2618950 A1 20130731; EP 2618950 B1 20160629; ES 2588740 T3 20161104; JP 2013537855 A 20131007; JP 5628432 B2 20141119;  
US 2013260652 A1 20131003; US 9522452 B2 20161220; WO 2012038323 A1 20120329

DOCDB simple family (application)  
**DE 102010046392 A 20100924**; CA 2814965 A 20110915; EP 11757612 A 20110915; EP 2011066028 W 20110915; ES 11757612 T 20110915;  
JP 2013529614 A 20110915; US 201113825315 A 20110915