

Title (en)

BLANK MADE FROM A CARDBOARD SHEET, PARTITION ASSEMBLY, METHOD AND MACHINE FOR PRODUCING SUCH A PARTITION ASSEMBLY FROM SUCH A BLANK

Title (de)

ZUSCHNITT AUS EINEM PAPPBOGEN, GEFACHTEILUNG, VERFAHREN UND MASCHINE ZUR HERSTELLUNG EINER DERARTIGEN GEFACHTEILUNG AUS EINEM SOLCHEN ZUSCHNITT

Title (fr)

FLAN EN MATIERE EN FEUILLE DE CARTON, CROISILLON, PROCEDE ET MACHINE POUR LA REALISATION D'UN TEL CROISILLON OBTENU A PARTIR D'UN TEL FLAN

Publication

**EP 2621818 B1 20141105 (FR)**

Application

**EP 11771213 A 20110930**

Priority

- FR 1003917 A 20101001
- FR 2011000533 W 20110930

Abstract (en)

[origin: WO2012042132A1] The present invention relates to a blank (1) made from a cardboard sheet for producing a cross-bracing insert (2) and also to the corresponding method, machine and cross-bracing insert. The blank comprises at least a first set of flaps, said first set comprising a first, rectangular or square flap (3), which is suitable for forming the base of the cross-bracing insert and is connected to a second, approximately square or rectangular flap (5) which is suitable for forming an intermediate wall between two compartments, the second flap comprising a first locking protrusion (7) and a third, central flap (10) which is connected to the first flap located on the side corresponding to the protrusion, is approximately rectangular and is provided with a first perforated tongue (12) which is arranged so as to lock with the first protrusion in order to keep the blank assembled in order to produce the cross-bracing insert.

IPC 8 full level

**B65D 5/48** (2006.01)

CPC (source: EP KR)

**B65D 5/48** (2013.01 - KR); **B65D 5/48034** (2013.01 - EP); **B65D 5/48038** (2013.01 - EP); **B65D 5/48044** (2013.01 - KR)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**WO 2012042132 A1 20120405**; EP 2621818 A1 20130807; EP 2621818 B1 20141105; FR 2965509 A1 20120406; FR 2965509 B1 20121005; JP 2013542890 A 20131128; JP 5767709 B2 20150819; KR 101799616 B1 20171120; KR 20130115267 A 20131021; ZA 201302283 B 20131127

DOCDB simple family (application)

**FR 2011000533 W 20110930**; EP 11771213 A 20110930; FR 1003917 A 20101001; JP 2013530775 A 20110930; KR 20137011192 A 20110930; ZA 201302283 A 20130322