

Title (en)  
SEWING THREAD AND ITS MANUFACTURE

Title (de)  
NÄHFADEN UND SEINE HERSTELLUNG

Title (fr)  
FIL À COUDRE ET SA FABRICATION

Publication  
**EP 2625323 B1 20150422 (EN)**

Application  
**EP 11778933 A 20111007**

Priority  

- US 39075310 P 20101007
- GB 2011001456 W 20111007

Abstract (en)  
[origin: WO2012046007A1] A method of manufacturing textured thread comprising the steps of: processing textured yarn having a zero or near-zero twist by applying a singles twist thereto; plying at least two textured yarns together by twisting them in a direction opposing the singles twist; wherein the singles twists lie in the range 4 to 20 turns per inch and the plying twist lies in the range 2 to 18 turns per inch.

IPC 8 full level  
**D02G 1/02** (2006.01); **D02G 3/28** (2006.01)

CPC (source: EP US)  
**A41D 31/00** (2013.01 - US); **D02G 1/02** (2013.01 - EP US); **D02G 1/0206** (2013.01 - US); **D02G 3/28** (2013.01 - EP US);  
**D02G 3/46** (2013.01 - EP US); **D02J 1/08** (2013.01 - US); **D10B 2331/04** (2013.01 - EP US)

Citation (opposition)  
Opponent : AMANN & SÖHNE GMBH & CO. KG,

- US 3831368 A 19740827 - GLOWACKI A
- EP 0569890 B1 19961030 - AMANN & SOEHNE [DE]
- WO 8903437 A1 19890420 - SCHWEIZERISCHE VISCOSE [CH]
- EP 0123479 B1 19910619
- EP 0295601 A2 19881221 - AMANN & SOEHNE [DE]
- DIETER VEIT: "?Einstellung von Falschdraht-Texturiermaschinen mit Hilfe der Evolutionsstrategie und neuronaler Netze", DISSERTATION, March 1999 (1999-03-01), pages 4 und 5, XP055255168, ISBN: 978-3-8265-4892-5
- "Basics, ?Drehung und Zwirn aus Nähgarnen"., FOCUS, vol. 1, 12 May 2003 (2003-05-12), XP055255437

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**WO 2012046007 A1 20120412**; EP 2625323 A1 20130814; EP 2625323 B1 20150422; US 2013291286 A1 20131107

DOCDB simple family (application)  
**GB 2011001456 W 20111007**; EP 11778933 A 20111007; US 201113878102 A 20111007