

Title (en)

METHOD AND APPARATUS FOR PRODUCING A COMPOSITE NONWOVEN

Title (de)

VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG EINES VERBUNDVIESSES

Title (fr)

PROCÉDÉ ET DISPOSITIF DE FABRICATION D'UN NON-TISSÉ COMPOSITE

Publication

EP 2630287 B1 20160224 (DE)

Application

EP 11781766 A 20111021

Priority

- DE 102010049180 A 20101021
- EP 2011068408 W 20111021

Abstract (en)

[origin: WO2012052535A1] The invention relates to a method for producing a composite nonwoven in a continuous process sequence, and to an apparatus for carrying out the method. Here, a fibrous web is formed by a carding device from a fibre strand, on the surface of which fibrous web subsequently a nonwoven layer of synthetic fibres is laid. To this end, the fibrous web is guided within a suction zone on a laydown belt to a melt-blown device, in which the synthetic fibres are laid on the surface of the fibrous web by melt-blowing. The fibrous web which is covered with the nonwoven layer is subsequently laid by a nonwoven laying device in a plurality of layers to form the composite nonwoven.

IPC 8 full level

D01G 15/00 (2006.01); **D04H 1/559** (2012.01); **D04H 1/56** (2006.01)

CPC (source: EP US)

D01G 15/04 (2013.01 - US); **D01G 15/46** (2013.01 - US); **D04H 1/559** (2013.01 - EP US); **D04H 1/56** (2013.01 - EP US)

Citation (examination)

- US 4315721 A 19820216 - SORENSEN WAYNE P
- DE 19927785 A1 20001221 - SANDLER C H GMBH [DE]
- US 5806154 A 19980915 - TOLBERT THOMAS WARREN [US]

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

WO 2012052535 A1 20120426; CN 103180501 A 20130626; CN 103180501 B 20170606; EP 2630287 A1 20130828; EP 2630287 B1 20160224; US 2013269154 A1 20131017

DOCDB simple family (application)

EP 2011068408 W 20111021; CN 201180050397 A 20111021; EP 11781766 A 20111021; US 201113880861 A 20111021