

Title (en)  
Container treatment machine and method for calibration

Title (de)  
Behälterbehandlungsmaschine und Verfahren zum Kalibrieren

Title (fr)  
Machine de traitement de récipient et procédé de calibrage

Publication  
**EP 2634132 B1 20150715 (DE)**

Application  
**EP 13150808 A 20130110**

Priority  
DE 102012203008 A 20120228

Abstract (en)  
[origin: EP2634132A1] The machine has a gas pipe whose lower tube end (7) is retracted into upper container end for adjusting objective filling level (Z). A filling element (1A-1C) is positioned in a container (2), and a calibration tool is positioned at a predetermined distance below a zero point (P1). A program routine is provided with a program section of control unit for computational calibration of motor by measuring a calibration travel path of motor from reference position (P2) to contact of lower tube end of stopper for determining a deviation from zero point. An independent claim is included for a method for calibrating program controlled motor to positioning in filling element of container treatment machine.

IPC 8 full level  
**B67C 3/00** (2006.01); **B67C 3/26** (2006.01)

CPC (source: EP)  
**B67C 3/007** (2013.01); **B67C 3/262** (2013.01); **B67C 3/2628** (2013.01)

Cited by  
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DOCDB simple family (publication)  
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