

Title (en)  
Knitting method of knitted fabric with fringe

Title (de)  
Strickverfahren für Maschenware mit Rand

Title (fr)  
Procédé de tricotage d'une étoffe tricotée avec frange

Publication  
**EP 2634299 A1 20130904 (EN)**

Application  
**EP 13000988 A 20130227**

Priority  
JP 2012042297 A 20120228

Abstract (en)  
Provided is a knitting method of a knitted fabric with fringe capable of knitting the fringe in which a root of the fringe is fixed more securely than in the related art. Steps  $\pm$  to  $^3$  are repeated using a flat knitting machine to knit a fringe 20. In the step  $\pm$ , a starting stitch 1, which becomes a starting point of the fringe 20 is formed. In the step  $^2$  carried out after the step  $\pm$ , a yarn feeder 9 is moved in a direction away from the starting stitch 1 and then the yarn feeder 9 is moved in a direction toward the starting stitch 1. A temporary held stitch 2 is formed in the reciprocating movement to form the fringe 20. In the step  $^3$  carried out after the step  $^2$ , a retaining stitch 3 in form of a twisted stitch following the starting stitch 1 formed in the step  $\pm$  is formed to fix a root of the fringe 20 formed in the step  $^2$ .

IPC 8 full level  
**D04B 1/02** (2006.01)

CPC (source: EP KR)  
**D04B 1/02** (2013.01 - EP KR); **D04B 1/106** (2013.01 - EP); **D04B 1/22** (2013.01 - KR)

Citation (applicant)  
JP 2006161241 A 20060622 - SHIMA SEIKI MFG

Citation (search report)

- [AD] JP 2006161241 A 20060622 - SHIMA SEIKI MFG
- [A] EP 2157219 A1 20100224 - SHIMA SEIKI MFG [JP]

Cited by  
CN114232188A; IT201900002185A1; CN113818128A

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**EP 2634299 A1 20130904**; **EP 2634299 B1 20150325**; CN 103290609 A 20130911; CN 103290609 B 20150128; JP 2013177709 A 20130909; JP 5865730 B2 20160217; KR 101449502 B1 20141008; KR 20130098897 A 20130905

DOCDB simple family (application)  
**EP 13000988 A 20130227**; CN 201310028163 A 20130125; JP 2012042297 A 20120228; KR 20130002818 A 20130110