

Title (en)  
Knitting method of knitted fabric with fringe

Title (de)  
Strickverfahren für Maschenware mit Rand

Title (fr)  
Procédé de tricotage d'une étoffe tricotée avec frange

Publication  
**EP 2634299 B1 20150325 (EN)**

Application  
**EP 13000988 A 20130227**

Priority  
JP 2012042297 A 20120228

Abstract (en)  
[origin: EP2634299A1] Provided is a knitting method of a knitted fabric with fringe capable of knitting the fringe in which a root of the fringe is fixed more securely than in the related art. Steps  $\pm$  to  $^3$  are repeated using a flat knitting machine to knit a fringe 20. In the step  $\pm$ , a starting stitch 1, which becomes a starting point of the fringe 20 is formed. In the step  $^2$  carried out after the step  $\pm$ , a yarn feeder 9 is moved in a direction away from the starting stitch 1 and then the yarn feeder 9 is moved in a direction toward the starting stitch 1. A temporary held stitch 2 is formed in the reciprocating movement to form the fringe 20. In the step  $^3$  carried out after the step  $^2$ , a retaining stitch 3 in form of a twisted stitch following the starting stitch 1 formed in the step  $\pm$  is formed to fix a root of the fringe 20 formed in the step  $^2$ .

IPC 8 full level  
**D04B 1/02** (2006.01)

CPC (source: EP KR)  
**D04B 1/02** (2013.01 - EP KR); **D04B 1/106** (2013.01 - EP); **D04B 1/22** (2013.01 - KR)

Cited by  
CN114232188A; IT201900002185A1; CN113818128A

Designated contracting state (EPC)  
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DOCDB simple family (publication)  
**EP 2634299 A1 20130904**; **EP 2634299 B1 20150325**; CN 103290609 A 20130911; CN 103290609 B 20150128; JP 2013177709 A 20130909; JP 5865730 B2 20160217; KR 101449502 B1 20141008; KR 20130098897 A 20130905

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