

Title (en)

Method for producing a valuable document and valuable document derived from the method

Title (de)

Verfahren zum Herstellen eines Wertdokuments und daraus erhältliches Wertdokument

Title (fr)

Procédé de fabrication d'un document de valeur et document de valeur ainsi obtenu

Publication

EP 2639075 B1 20150114 (DE)

Application

EP 13000930 A 20130225

Priority

DE 102012004195 A 20120301

Abstract (en)

[origin: EP2639075A1] The method involves forming a physically dried, radiation-hardening primer layer (4). A radiation-hardening composition-based second coating composition is applied for forming a covering layer on the radiation-hardening primer layer. The radiation curing is performed on the physically dried, radiation-hardening primer layer and radiation-hardening composition-based second coating composition, so that a radiation-hardening primer layer and a radiation-hardening covering layer are formed and the two layers are interconnected at common interface to radiation-hardened groups.

IPC 8 full level

B41M 7/00 (2006.01); **B42D 25/29** (2014.01)

CPC (source: EP US)

B41M 7/0045 (2013.01 - EP US); **B41M 7/0081** (2013.01 - EP); **B42D 25/29** (2014.10 - EP US); **B42D 2033/04** (2022.01 - EP)

Cited by

CN114423619A; CN114026288A; US10434814B2; WO2017197061A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

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