

Title (en)

METHOD AND PRODUCTION SYSTEM FOR PRODUCING AND PACKAGING CIGARETTES

Title (de)

VERFAHREN UND FERTIGUNGSANLAGE ZUR FERTIGUNG UND VERPACKUNG VON ZIGARETTEN

Title (fr)

PROCÉDÉ ET INSTALLATION DE FABRICATION POUR FABRIQUER ET EMBALLER DES CIGARETTES

Publication

**EP 2655196 A1 20131030 (DE)**

Application

**EP 11782058 A 20111104**

Priority

- DE 102010055542 A 20101222
- EP 2011005556 W 20111104

Abstract (en)

[origin: WO2012084089A1] The invention relates to a method for producing and/or packaging products, in particular cigarettes, in a production and/or packaging system, in which packaging units of a lower packaging level (15) are fed to at least one production unit (13) of the system and are packaged by the production unit (13) into associated packaging units of a higher level (14) so that the packaging units of the higher packaging level (14) comprise one or more packaging units of the lower packaging level (15). According to the invention, a camera (20g) records images of the packages of the packaging units of the lower level (15) to be fed or already fed to the production unit, and a camera (20f, 20m) records images of the packages of the packaging units of the higher level (14) each associated with the packaging units of the lower level (15), and the recorded images (41, 42) of the packages of the packaging units (14, 15) associated with each other are associated with a common identifier (35), preferably a machine-internal sequential number of the production unit (13).

IPC 8 full level

**B65B 19/28** (2006.01); **B65B 57/00** (2006.01); **G06V 30/144** (2022.01)

CPC (source: EP US)

**B65B 19/02** (2013.01 - US); **B65B 19/28** (2013.01 - EP US); **B65B 19/32** (2013.01 - US); **B65B 57/00** (2013.01 - EP US); **B65B 61/025** (2013.01 - US)

Citation (search report)

See references of WO 2012084089A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**WO 2012084089 A1 20120628**; **WO 2012084089 A8 20120927**; BR 112013016255 A2 20180626; BR 112013016255 B1 20200414; CN 103347786 A 20131009; CN 103347786 B 20151125; DE 102010055542 A1 20120628; EP 2655196 A1 20131030; EP 2655196 B1 20150128; JP 2014501209 A 20140120; JP 5885754 B2 20160315; PL 2655196 T3 20150630; RU 2013133681 A 20150127; RU 2585048 C2 20160527; US 2014290180 A1 20141002; US 9493258 B2 20161115

DOCDB simple family (application)

**EP 2011005556 W 20111104**; BR 112013016255 A 20111104; CN 201180066684 A 20111104; DE 102010055542 A 20101222; EP 11782058 A 20111104; JP 2013545073 A 20111104; PL 11782058 T 20111104; RU 2013133681 A 20111104; US 201113996969 A 20111104