

Title (en)

Method for introducing a deformation in a plate-like workpiece

Title (de)

Verfahren zum Einbringen einer Umformung in ein plattenartiges Werkstück

Title (fr)

Procédé pour ménager une déformation dans une plaque en tôle

Publication

**EP 2656937 B1 20150610 (DE)**

Application

**EP 13163556 A 20130412**

Priority

DE 102012206657 A 20120423

Abstract (en)

[origin: US2013276503A1] A method of reshaping a portion of a plate-like workpiece lying on a workpiece support of a machine tool, with the workpiece being movable with respect to the workpiece support. The method comprises folding the portion of the workpiece such that the folded portion of the workpiece has several sides and it is only folded at a side connected to a residual portion of the workpiece lying on the workpiece support, and the folded workpiece portion is raised at a predetermined angle with respect to the residual portion, and reshaping the folded portion of the workpiece to have a segment directed downwardly with respect to the folded portion of the workpiece.

IPC 8 full level

**B21D 5/06** (2006.01); **B21D 19/08** (2006.01); **B21D 28/10** (2006.01)

CPC (source: EP US)

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Citation (examination)

DE 102006015148 A1 20071011 - REINZ DICHTUNGS GMBH [DE]

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DOCDB simple family (publication)

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