

Title (en)

Hot pressed net or near net shape powder component

Title (de)

Heiß gepresstes, Endkontur- oder endkonturnahes Pulverbauteil

Title (fr)

Composant de poudre à forme définitive ou presque définitive, compressé à chaud

Publication

EP 2662167 A3 20140305 (EN)

Application

EP 13179763 A 20081121

Previously filed application

PCT/GB2008/003906 20081121 WO

Priority

- GB 0722850 A 20071122
- US 2293508 P 20080123
- EP 08852655 A 20081121

Abstract (en)

[origin: WO2009066082A1] In a hot isostatic pressing process or hot uniaxial pressing process for producing a net or near net shape product, a diffusion filter comprising boron nitride is provided between a graphite former and metal powder to be pressed thereagainst. The diffusion filter allows a controlled amount of carbon to diffuse into the surface of the pressed component. The boron nitride is conveniently applied as an aqueous slurry by spraying. In order to obtain adherence between the coating and the surfaces of the former, one or more thin ghost coat layers of slurry are applied to the surface of the graphite former before one or more layers of normal strength slurry are applied. Each layer of coating is allowed to dry before the next layer is applied, and the former may be heated to dry each layer. Pressed components of length greater than 2m can be processed, relative contraction of the component and former during cooling of the component being accommodated by the boron nitride coating on the former. The thickness of the coating can be determined by trials to achieve a controlled diffusion of carbon into the surface of the pressed component, and the dimensions of the former chosen to accommodate that thickness of coating.

IPC 8 full level

B22F 3/15 (2006.01); **C22C 1/04** (2006.01)

CPC (source: EP US)

B22F 3/15 (2013.01 - EP US); **C22C 1/0433** (2013.01 - EP US); **B22F 2999/00** (2013.01 - EP US)

C-Set (source: EP US)

B22F 2999/00 + **B22F 3/15** + **B22F 2207/01**

Citation (search report)

- [X] GB 846292 A 19600831 - ATOMIC ENERGY AUTHORITY UK
- [X] US 2004055416 A1 20040325 - DUNMEAD STEPHEN D [US], et al
- [X] GB 941795 A 19631113 - VALYI EMERY I

Designated contracting state (EPC)

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DOCDB simple family (publication)

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