

Title (en)

GRINDING ABNORMALITY MONITORING METHOD AND GRINDING ABNORMALITY MONITORING DEVICE

Title (de)

VERFAHREN ZUR ÜBERWACHUNG VON SCHLEIFANOMALIEN UND VORRICHTUNG ZUR ÜBERWACHUNG VON SCHLEIFANOMALIEN

Title (fr)

PROCÉDÉ DE CONTRÔLE D'ANOMALIE DE MEULAGE ET DISPOSITIF DE CONTRÔLE D'ANOMALIE DE MEULAGE

Publication

EP 2666591 A1 20131127 (EN)

Application

EP 11856276 A 20111222

Priority

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- JP 2011079782 W 20111222

Abstract (en)

A grinding abnormality monitoring method and device for grinding a plurality of works of the same type are proposed which can improve the accuracy of judgment whether an abnormality is generated or not by properly setting a threshold value. According to the method or the device, by setting at least one of upper (T1) and lower (T2) limit values of a trial grinding load detected at the trial grinding of at least one of the works, the trial grinding load varying depending on an elapsed time from the start of the trial grinding or a position of work W relative to a grinding wheel 43, an occurrence of grinding abnormality is judged when an actual grinding load detected at the actual grinding of work W exceeds at least one of the upper (T1) and lower (T2) limit values thereof which vary depending on an elapsed time from the start of the actual grinding or a position of work W relative to a grinding wheel 43.

IPC 8 full level

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Cited by

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