

Title (en)  
METHOD FOR PRODUCING AN ORNAMENTAL HORTICULTURAL POT

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES DEKORATIVEN GARTENTOPFES

Title (fr)  
PROCEDE DE FABRICATION D'UN POT HORTICOLE ORNEMENTAL

Publication  
**EP 2667699 A1 20131204 (FR)**

Application  
**EP 11802516 A 20111125**

Priority  
• FR 1150537 A 20110124  
• FR 2011052768 W 20111125

Abstract (en)  
[origin: WO2012101335A1] The invention relates to a method for producing an ornamental horticultural pot, comprising the following steps consisting in: positioning and stacking stones (P) in the form of a wall against the internal walls of a mould (M) which has a predefined shape corresponding to the desired external shape of the horticultural pot; distributing a pasty binding component (B) over the bottom of the mould (M) and against the internal wall formed by the stack of stones (P), over a thickness which observes the thickness-to-height ratio of the pot of between 1/10 and 1/5; before or immediately after the preceding step, perforating the pasty binding component (B) in order to position at least one part that unblocks a hole (O) provided in the bottom of the mould (M) for draining water, said part having a height greater than the planned thickness of the bottom of the pot; allowing the pasty binding component (B) to dry for a length of time so that it solidifies; and removing the resulting horticultural pot from the mould (M).

IPC 8 full level  
**A01G 9/02** (2006.01)

CPC (source: EP US)  
**A01G 9/02** (2013.01 - EP US); **A01G 9/021** (2013.01 - US); **B29C 39/10** (2013.01 - US)

Citation (search report)  
See references of WO 2012101335A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**FR 2970620 A1 20120727; FR 2970620 B1 20130222**; EP 2667699 A1 20131204; US 2013305604 A1 20131121; WO 2012101335 A1 20120802

DOCDB simple family (application)  
**FR 1150537 A 20110124**; EP 11802516 A 20111125; FR 2011052768 W 20111125; US 201113981422 A 20111125