

Title (en)  
ZIPPER CHAIN WITH BOTTOM STOP AND PRODUCTION METHOD FOR SAID ZIPPER CHAIN

Title (de)  
REISSVERSCHLUSSKETTE MIT UNTEREM ENDANSCHLAG UND HERSTELLUNGSVERFAHREN FÜR DIESE REISSVERSCHLUSSKETTE

Title (fr)  
CHAÎNE DE FERMETURE À GLISSIÈRE DOTÉE D'UNE RÉUNION ET PROCÉDÉ DE PRODUCTION DE LADITE CHAÎNE DE FERMETURE À GLISSIÈRE

Publication  
**EP 2668865 A1 20131204 (EN)**

Application  
**EP 11856746 A 20111213**

Priority  
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• JP 2011078810 W 20111213

Abstract (en)  
There are provided an fastener chain with a separable bottom end stop capable of increasing the reinforcement force of a portion to which the separable bottom end stop is attached without using a reinforcing tape and keeping aesthetic appearance, and a method for producing the fastener chain. The fastener chain with a separable bottom end stop which includes reinforced portions (107a, 107b) at portions to which the separable bottom end stop (106) is attached, the reinforced portions into which a curing adhesive (205, 308, 402) has penetrated and cured, and that has a misalignment-free strength of 100 N or more at the reinforced portion. The method for producing a fastener chain with the separable bottom end stop which includes a process A for preparing a fastener chain including a plurality of element intermittent portions, a process B for attaching a separable bottom end stop to each of the element intermittent portions, a process C for impregnating each of the element intermittent portions with a curing adhesive having a viscosity of 100 to 2000 mPa·S before or after the process B, and a process D for curing the curing adhesive which has penetrated into the element intermittent portions by the process C.

IPC 8 full level  
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