

Title (en)
METHOD FOR REGULATING A TEMPERATURE OF A STRAND BY POSITIONING A MOVABLE COOLING NOZZLE IN A STRAND GUIDE OF A STRAND CASTING SYSTEM

Title (de)
VERFAHREN ZUR REGELUNG EINER TEMPERATUR EINES STRANGS DURCH DAS POSITIONIEREN EINER VERFAHRBAREN KÜHLDÜSE IN EINER STRANGFÜHRUNG EINER STRANGGIESSANLAGE

Title (fr)
PROCÉDÉ DE RÉGULATION D'UNE TEMPÉRATURE D'UNE BARRE DE COULÉE PAR POSITIONNEMENT D'UNE BUSE DE REFROIDISSEMENT DÉPLAÇABLE DANS UN DISPOSITIF DE GUIDAGE DE BARRES DE COULÉE D'UNE INSTALLATION DE COULÉE CONTINUE

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Abstract (en)
[origin: WO2012107143A1] The invention relates to a method for regulating a temperature (16), or a temperature profile (21), of a strand (1) by positioning a movable cooling nozzle (4) in a strand guide of a strand casting system. The aim of the invention is to optimize a regulating method by positioning a movable cooling nozzle (4) so that as precise a temperature control of the strand (1) as possible can be achieved, even under starkly different operational conditions in the strand casting system. Said aim is achieved by a method comprising the following method steps: determining at least one temperature value T (16) of the strand (1) in a direction that is transverse to the casting direction (9) of the strand (1); determining a control error e (14) by subtracting the temperature value T (16) from a target temperature TSoll (17) of the strand (1), that is, $e = T_{Soll} - T$; calculating a control variable r (15) based on the control error e (14) and applying a control law; and positioning the cooling nozzle (4) in a direction that is transverse to the casting direction (9) of the strand (1) based on the control variable r (15) so that the control error e (14) is minimized.

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