

Title (en)  
Method and device for producing corrugated cardboard

Title (de)  
Verfahren und Vorrichtung zur Herstellung von Wellpappe

Title (fr)  
Procédé et dispositif destinés à la fabrication de carton ondulé

Publication  
**EP 2682260 B1 20140312 (DE)**

Application  
**EP 12004994 A 20120705**

Priority  
EP 12004994 A 20120705

Abstract (en)  
[origin: EP2682260A1] The manufacturing device (10) has two single machines (20,30) that are formed to manufacture the single-flow corrugated board trajectories (28,38). A junction portion (80) is formed for connecting the single-flow corrugated board sheets trajectories. A convergence region of junction portion is arranged to adjust the mutual-flow of corrugated board trajectories. The single machines are equipped with the grooved rollers (21,31) and the associated counter portions (21',31'). An independent claim is included for a method for manufacturing of corrugated board product.

IPC 8 full level  
**B31F 1/28** (2006.01)

CPC (source: EP US)  
**B31F 1/242** (2013.01 - EP US); **B31F 1/26** (2013.01 - US); **B31F 1/2813** (2013.01 - EP US); **B31F 1/2836** (2013.01 - EP US); **B31F 1/285** (2013.01 - EP US); **B31F 1/2872** (2013.01 - EP US); **B31F 1/2877** (2013.01 - EP US); **B31F 1/36** (2013.01 - US); **Y10T 156/1025** (2015.01 - EP US)

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