Title (en)
LOWER WASHER SUPPLY DEVICE OF CLOTHES HOOK AND EYE ATTACHING APPARATUS

Title (de)
UNTERLEGSCHEIBENZUFUHRVORRICHTUNG UND ÖHRANBRINGUNGSVORRICHTUNG FÜR KLEIDERHAKEN

Title (fr)
DISPOSITIF D'ALIMENTATION DE RONDELLES INFÉRIEURES D'APPAREIL DE FIXATION D'AGRAFES POUR VÊTEMENTS

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Application
EP 12755071 A 20120307

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Abstract (en)
[Problem] To provide a device for continuously conveying lower washers adjacent to each other to a driving position. [Solution] The present invention is a lower washer supply device of a clothes hook and eye attaching apparatus. A conveyance path (6) is configured to dispose thereon a plurality of lower washers (12) adjacent to each other and advance the lower washers (12) one by one on the conveyance path. The conveyance path (6) is divided into a front side conveyance path (62) and a back side conveyance path (63), and the front side conveyance path (62) is vertically movable with respect to the back side conveyance path (63). Immediately before a swaging step, two lower washers (12) located at the boundary between the front and back side conveyance paths are engaged with vertically movable pins (81, 82), and thereby the positions thereof are fixed.

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