

Title (en)

STEEL SHEET FOR HOT-STAMPED MEMBER AND PROCESS FOR PRODUCING SAME

Title (de)

STAHLBLECH FÜR HEISSEGESTANZTE ELEMENTE UND VERFAHREN ZU SEINER HERSTELLUNG

Title (fr)

FEUILLE D'ACIER POUR UN ÉLÉMENT ESTAMPÉ À CHAUD ET SON PROCÉDÉ DE FABRICATION

Publication

EP 2687620 A4 20141015 (EN)

Application

EP 12760551 A 20120316

Priority

- JP 2011060893 A 20110318
- JP 2012056917 W 20120316

Abstract (en)

[origin: EP2687620A1] A steel sheet for obtaining a member which is excellent in fatigue characteristics equal to ordinary high strength steel sheet of the same strength even if applying the hot stamping process and a method of production of the same are provided. Steel sheet for a hot stamped member which includes composition which contains, by mass%, C: 0.15 to 0.35%, Si: 0.01 to 1.0%, Mn: 0.3 to 2.3%, Al: 0.01 to 0.5%, and a balance of Fe and unavoidable impurities, and limit the impurities to P: 0.03% or less, S: 0.02% or less, and N: 0.1% or less, wherein that a standard error of Vicker's hardness at a position of 20 µm from the steel sheet surface in the sheet thickness direction is 20 or less. This steel sheet is produced by a recrystallizationannealing step of a first stage of heating a cold rolled steel sheet, which is obtained by hot rolling steel containing the above composition and then cold rolling it, by an average heating rate of 8 to 25°C/sec from room temperature to 600 to 700°C, then a second stage of heating by an average heating rate of 1 to 7°C/sec to 720 to 820°C.

IPC 8 full level

C22C 38/00 (2006.01); **C21D 1/18** (2006.01); **C21D 9/00** (2006.01); **C22C 38/06** (2006.01); **C22C 38/58** (2006.01); **C23C 2/02** (2006.01);
C23C 2/06 (2006.01); **C23C 2/12** (2006.01); **C23C 2/28** (2006.01)

CPC (source: EP KR US)

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C22C 38/08 (2013.01 - US); **C22C 38/12** (2013.01 - EP US); **C22C 38/14** (2013.01 - EP US); **C22C 38/16** (2013.01 - KR US);
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Y10T 428/12757 (2015.01 - EP US); **Y10T 428/12799** (2015.01 - EP US)

Citation (search report)

- [X] EP 1439240 A1 20040721 - SUMITOMO METAL IND [JP]
- [A] EP 1160346 A1 20011205 - NIPPON STEEL CORP [JP]
- [A] WO 2007064172 A1 20070607 - POSCO [KR], et al
- [A] JP 2003147499 A 20030521 - SUMITOMO METAL IND

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MX 2013010601 A 20131001; MX 360240 B 20181026; RU 2013146540 A 20150427; RU 2560890 C2 20150820; US 2014004378 A1 20140102;
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