

Title (en)

Method for manufacturing a wicket door in sectional door

Title (de)

Verfahren um eine Schlupftür in ein Sektionaltor herzustellen

Title (fr)

Méthode pour fabriquer une porte de passage dans une porte sectionnelle

Publication

EP 2687667 A1 20140122 (EN)

Application

EP 13172452 A 20130618

Priority

NL 2009194 A 20120716

Abstract (en)

A description is given of a method in which a sectional door, which is built up of hinged panels and a wicket door, is manufactured by making cuts in the material of the respective panel at the location where the wicket door is to be provided. The cuts are interrupted by material bridges via which the part to be cut out of the panel remains connected to a neighbouring part of the panel. Subsequently, coupling members, which are usually hinges, are fixed across the cuts and onto neighbouring parts of the panel, and the material bridges are severed, after which the peripheries of the parts are finished and the parts of the panel are assembled together. The method is very time saving, in particular in the post-production stage preceding final assembly at the customer's location.

IPC 8 full level

E06B 3/48 (2006.01); **E06B 3/70** (2006.01)

CPC (source: EP)

E06B 3/485 (2013.01); **E06B 2003/7057** (2013.01)

Citation (applicant)

EP 2267262 A1 20101229 - CONDOOR GROUP B V [NL]

Citation (search report)

- [IA] DE 8803220 U1 19880428
- [IA] WO 2007133364 A2 20071122 - BRUNETTE BARRY J [US], et al
- [IA] EP 2267262 A1 20101229 - CONDOOR GROUP B V [NL]

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

EP 2687667 A1 20140122; EP 2687667 B1 20160427; NL 2009194 C2 20140120

DOCDB simple family (application)

EP 13172452 A 20130618; NL 2009194 A 20120716