

Title (en)
Method for producing pens in wood casings

Title (de)
Verfahren zur Herstellung von holzgefassten Stiften

Title (fr)
Procédé de fabrication de crayons en bois

Publication
EP 2689938 B1 20150909 (DE)

Application
EP 12178234 A 20120727

Priority
EP 12178234 A 20120727

Abstract (en)
[origin: EP2689938A1] The method involves providing two coatings end cap in rear end face of a pin. The end face of a primer layer is applied with UV paint. The primer layer is cured with UV light. A color layer is applied by pad printing process. The pencils (1) are fixed on a support (8). The end surfaces (14) are provided on the same height level. The end surfaces of the pencils with a container contacted with available UV coating.

IPC 8 full level
B43K 19/14 (2006.01); **B41M 1/38** (2006.01); **B41M 1/40** (2006.01); **B43K 19/16** (2006.01)

CPC (source: EP)
B41F 17/001 (2013.01); **B43K 19/14** (2013.01); **B43K 19/16** (2013.01)

Designated contracting state (EPC)
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)
EP 2689938 A1 20140129; **EP 2689938 B1 20150909**; BR 102013018692 A2 20141223

DOCDB simple family (application)
EP 12178234 A 20120727; BR 102013018692 A 20130723