

Title (en)

Method for determining the need for adjustment and method for producing an adjustment sheet

Title (de)

Verfahren zum Bestimmen des Zurichtebedarfs und Verfahren zum Erstellen eines Zurichtebogens

Title (fr)

Procédé de détermination du besoin de façonnage et procédé de réalisation d'une feuille de façonnage

Publication

**EP 2705936 B1 20190612 (DE)**

Application

**EP 13181285 A 20130822**

Priority

DE 102012017636 A 20120906

Abstract (en)

[origin: EP2705936A1] The method involves dividing the total area of a contoured overlay sheet by a uniform grid into several partial surfaces. The position and thickness of side dressing tires and side dressing papers on a test strip are determined. The position and thickness determination process is repeated for majority of punching and/or embossing stations (2). The mean value of the thickness of the side dressing tires and side dressing papers in respective partial surface is obtained for determining side dressing demand profile. Independent claims are included for the following: (1) method for determining order-dependant side dressing demands of punching and/or embossing tool; (2) computer; and (3) method of creating contoured overlay sheet for punching and/or embossing station of flat-bed sheet punching and/or embossing machine.

IPC 8 full level

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CPC (source: EP)

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Cited by

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