Title (en)

DEVICE AND METHOD FOR DRYING WORK PIECES

Title (de

VORRICHTUNG UND VERFAHREN ZUM TROCKNEN VON WERKSTÜCKEN

Title (fr)

PROCÉDÉ ET DISPOSITIF POUR SÉCHER DES PIÈCES

Publication

EP 2707664 B1 20190206 (DE)

Application

EP 12717613 A 20120428

Priority

- DE 102011101277 A 20110512
- EP 2012001844 W 20120428

Abstract (en)

[origin: WO2012152391A1] The invention relates to a device for drying work pieces, in particular vehicle wheels, comprising a dryer housing (14) which borders a dryer chamber (16) and has at least one access (34; 88, 98) to the dryer chamber (16). Work piece carriers (20) loaded with work pieces (12) can be conveyed through the dryer chamber (16) by a conveyance system (18). There is a transfer device (60), by means of which work pieces (12) to be dried can be transferred to a work piece carrier (20), which is located in the dryer chamber (16), and dried work pieces (12) can be removed by a work piece carrier (20) which is located in the dryer chamber (16). The work piece carriers (20) can thus be conveyed in circulation through the dryer chamber (16) without leaving said chamber. The invention further relates to a method for drying work pieces, in particular vehicle wheels, wherein the work piece carriers (20) are correspondingly conveyed through the dryer chamber (16) without leaving said chamber, wherein work pieces (12) to be dried are transferred to a work piece carrier (20) which is located in the dryer chamber (16) and dried work pieces (12) are removed by a work piece carrier (20) which is located in the dryer chamber (16).

IPC 8 full level

F26B 15/08 (2006.01)

CPC (source: EP US)

F26B 15/08 (2013.01 - EP US); F26B 25/003 (2013.01 - EP US); F26B 15/18 (2013.01 - EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

WO 2012152391 A1 20121115; CN 103518114 A 20140115; CN 103518114 B 20150812; DE 102011101277 A1 20121115; DE 102011101277 B4 20201029; EP 2707664 A1 20140319; EP 2707664 B1 20190206; HU E043313 T2 20190828; PL 2707664 T3 20190731; US 10184720 B2 20190122; US 2014137427 A1 20140522

DOCDB simple family (application)

EP 2012001844 W 20120428; CN 201280023078 A 20120428; DE 102011101277 A 20110512; EP 12717613 A 20120428; HU E12717613 A 20120428; PL 12717613 T 20120428; US 201214116802 A 20120428