

Title (en)

Apparatus and method for using a device for producing a book block

Title (de)

Vorrichtung und Verfahren zur Benutzung einer Vorrichtung zur Herstellung eines Buchblocks

Title (fr)

Dispositif et procédé d'utilisation d'un dispositif pour la fabrication d'un bloc de livre

Publication

**EP 2711193 B1 20150701 (DE)**

Application

**EP 12185399 A 20120921**

Priority

EP 12185399 A 20120921

Abstract (en)

[origin: EP2711193A1] The device (1) has a detection device (20) detecting a control mark. A releasing agent device disconnects a bookblock and arrangement of printed products. Glue heads (30, 30') are utilized for applying glue on the printed products, where glue application is provided based on a detection signal of the detection device. The control mark is provided on the printed products and located in a foot trimming region. The detection device is provided with two sensors e.g. optical sensors, cameras and/or laser scanners, for detecting the control mark. An independent claim is also included for a method for stacking printed products to manufacture a bookblock.

IPC 8 full level

**B42C 19/02** (2006.01)

CPC (source: EP)

**B42C 1/12** (2013.01); **B42C 9/0087** (2013.01); **B42C 19/04** (2013.01); **B65H 31/02** (2013.01); **B65H 31/10** (2013.01); **B65H 31/3018** (2013.01); **B65H 33/12** (2013.01); **B65H 39/10** (2013.01); **B65H 2301/42112** (2013.01); **B65H 2301/4212** (2013.01); **B65H 2301/5113** (2013.01); **B65H 2402/351** (2013.01); **B65H 2511/512** (2013.01); **B65H 2553/42** (2013.01); **B65H 2701/1932** (2013.01)

Cited by

DE102016109477A1; DE102016109478A1; CN109085168A

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**EP 2711193 A1 20140326; EP 2711193 B1 20150701**

DOCDB simple family (application)

**EP 12185399 A 20120921**