

Title (en)
METHOD FOR MAKING A Z-FOLD SIGNATURE

Title (de)
VERFAHREN ZUR HERSTELLUNG EINER ZICK-ZACK-GEFALTETEN SIGNATUR

Title (fr)
PROCÉDÉ DE RÉALISATION D'UN CAHIER EN ACCORDÉON

Publication
EP 2714418 A2 20140409 (EN)

Application
EP 12727967 A 20120531

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Abstract (en)
[origin: WO2012166843A2] Methods for forming a signature are provided. In one aspect an automatic z-folding system is used to cause a signature print to fold across a width proximate to z-fold locations spaced along a length of the signature print and to form a z-folded stack of sheets of the signature print and the z-folded stack is bound across a width of the stack proximate to a saddle fold location between the z-folds; saddle folding the z-folded stack at the saddle fold location to dispose the z-folds along a common face of the saddle folded stack, and, separating the signature print at at least one of the z-folds.

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