

Title (en)

A method for making pouches and a packaging apparatus for making pouches

Title (de)

Verfahren zur Herstellung von Beuteln und Verpackungsvorrichtung zur Herstellung von Beuteln

Title (fr)

Procédé de fabrication de sacs d'emballage et appareil de fabrication de sacs

Publication

**EP 2716559 B1 20150909 (EN)**

Application

**EP 12006916 A 20121005**

Priority

EP 12006916 A 20121005

Abstract (en)

[origin: EP2716559A1] The present invention relates to a method for making pouches (P) providing a continuous web (18); folding the web (18) to provide confronting side surfaces (22) joined along a bottom edge (24); forming a vertical seal (26) between the confronting side surfaces (22), thereby providing a series of adjacent pockets (28) having opposite side walls with each pocket having an unsealed opening (29) along a top edge (31); filling the pockets (28) through the unsealed opening (29) with material; sealing the unsealed opening (29). In the inventive method, which facilitates handling of the continuous web forming the pouches, the web (18) is perforated by a perforation (46) between a leading length piece (48) of the web (18) adapted to form a leading pocket and a trailing length piece (48) of the web (18) adapted to form a trailing pocket (28), and the distance between a trailing edge (26b) of the leading length piece (48) and a leading edge (26a) of a trailing length piece (48) is increased for tearing the leading and the trailing lengths pieces (48) apart at the perforation (46). The apparatus according to the present invention for making pouches comprises perforation means (36, 38) for perforating the continuous web (18) between a leading length piece (48) of the web (18) adapted to form a leading pocket (28) and a trailing length piece (48) of the web (18) adapted to form a trailing pocket (28), and tearing means (4, 6) adapted to tear the leading length piece (48) and the trailing length piece (48) apart by increasing the distance between a trailing edge (26b) of the leading length piece (48) and a leading edge (26a) of the trailing length piece (48).

IPC 8 full level

**B65B 9/087** (2012.01); **B65B 61/02** (2006.01)

CPC (source: EP)

**B65B 9/087** (2013.01); **B65B 61/02** (2013.01)

Cited by

JP2019167146A; CN109335181A

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**EP 2716559 A1 20140409**; **EP 2716559 B1 20150909**; ES 2550511 T3 20151110; PT 2716559 E 20151020

DOCDB simple family (application)

**EP 12006916 A 20121005**; ES 12006916 T 20121005; PT 12006916 T 20121005