

Title (en)  
Method and device for soft annealing of aluminium tubes

Title (de)  
Verfahren und Vorrichtung zum Weichglühen von Aluminiumtuben

Title (fr)  
Procédé et dispositif de recuit de tubes d'aluminium

Publication  
**EP 2716785 A3 20180103 (DE)**

Application  
**EP 13187218 A 20131003**

Priority  
DE 102012109436 A 20121004

Abstract (en)  
[origin: EP2716785A2] The tube annealing furnace (1) comprises furnace housing (2) that is provided with one or more chambers (4) for accommodating the to-be-treated tubes (5). The cross-sectional area of the chamber is slightly larger than the diameter of the to-be-treated tubes so that the to-be-treated tubes are accommodated with a low radial clearance in the chamber. A heating device (12) is provided for heating the to-be-treated tubes. An independent claim is included for method for annealing tube.

IPC 8 full level  
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CPC (source: EP)  
**C21D 9/0068** (2013.01); **C21D 9/08** (2013.01); **F27B 5/06** (2013.01); **F27B 17/0016** (2013.01); **C21D 1/26** (2013.01); **F27B 2017/0091** (2013.01)

Citation (search report)  
• [X] WO 2011143715 A1 20111124 - STOKES GARRY LEE [AU]  
• [X] GB 777144 A 19570619 - INCANDESCENT HEAT CO LTD, et al  
• [A] US 2913768 A 19591124 - EDOUARD LECLUYSE, et al

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
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DOCDB simple family (publication)  
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