

Title (en)

SECURITY ELEMENT, METHOD FOR THE MANUFACTURE THEREOF, AND USE THEREOF

Title (de)

SICHERHEITSELEMENT UND VERFAHREN ZUM HERSTELLEN DESSELBEN SOWIE VERWENDUNG DES SICHERHEITSELEMENTS

Title (fr)

ÉLÉMENT DE SÉCURITÉ, SON PROCÉDÉ DE FABRICATION ET L' UTILISATION D'UN TEL ÉLÉMENT DE SÉCURITÉ

Publication

**EP 2723578 A2 20140430 (DE)**

Application

**EP 12730800 A 20120619**

Priority

- DE 102011105399 A 20110622
- EP 2012002582 W 20120619

Abstract (en)

[origin: WO2012175191A2] The invention relates to a method for producing a security element (12) for securing valuable objects, comprising a covering ink layer (14) that includes a background zone (16) as well as a marking zone (18) in the form of patterns, characters, or a code, which are introduced using laser radiation and can be detected both visually (20) and by machine (22). Said method comprises the step of applying a covering ink layer (14) containing multilayer pigments (60) to a substrate, and the step of introducing a mark (18) in the form of patterns, characters, or a code into the ink layer (14) using laser radiation, the quality of the multilayer pigments (60) and the intensity of the laser radiation being selected such that the mark (18) is brighter than the background zone (16) in the visible spectral range and can thus be visually (20) detected while being more absorbent than the background zone (16) in the infrared spectral range and thus being detectable by machine (22).

IPC 8 full level

**B41M 5/24** (2006.01); **B42D 15/00** (2006.01); **G07D 7/12** (2006.01)

CPC (source: EP US)

**B41M 5/24** (2013.01 - EP); **B42D 25/29** (2014.10 - EP); **B42D 25/382** (2014.10 - EP US); **B42D 25/41** (2014.10 - EP US);  
**G07D 7/1205** (2017.04 - EP); **B41M 3/148** (2013.01 - EP); **B42D 2033/20** (2022.01 - EP); **B42D 2035/24** (2022.01 - EP)

Citation (search report)

See references of WO 2012175191A2

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**DE 102011105399 A1 20121227**; EP 2723578 A2 20140430; EP 2723578 B1 20160406; PL 2723578 T3 20161031;  
WO 2012175191 A2 20121227; WO 2012175191 A3 20131107

DOCDB simple family (application)

**DE 102011105399 A 20110622**; EP 12730800 A 20120619; EP 2012002582 W 20120619; PL 12730800 T 20120619