

Title (en)  
WRISTBAND AND PRODUCTION METHOD THEREFOR

Title (de)  
ARMBAND UND HERSTELLUNGSVERFAHREN DAFÜR

Title (fr)  
BRACELET ET SON PROCÉDÉ DE PRODUCTION

Publication  
**EP 2727484 A4 20150708 (EN)**

Application  
**EP 12805072 A 20120605**

Priority  
• JP 2011145928 A 20110630  
• JP 2012003668 W 20120605

Abstract (en)  
[origin: EP2727484A1] Provided is a wristband having improved toughness, water resistance, and oil resistance or grease resistance while maintaining softness, and that may not be flexed or curved and have the indication information remain for certain even in a long-term use, so as to allow bar codes and other contents to be readable, as well as a method of manufacturing such a wristband. Focusing on an application of a laminated material including water resistant oil resistant materials and a flexible material to a surface base material that is most susceptible to an external factor out of materials that constitute a wristband, and an application of an interlining material disposed on a lower side of the surface base material and having one of tearing resistance and tensile resistance, there are provided: a surface base material configured by a laminated material having a first water resistant oil resistant material, a flexible material, and a second water resistant oil resistant material that are laminated; an interlining material laminated on the lower side of the surface base material and having one of tearing resistance and tensile resistance; and an embossed material laminated on a lower side of the interlining material and having an embossed portion for making contact with the portion-to-be-attached.

IPC 8 full level  
**A41D 13/00** (2006.01); **A41D 20/00** (2006.01); **G09F 3/00** (2006.01)

CPC (source: EP)  
**G09F 3/005** (2013.01)

Citation (search report)  
• [I] JP 2007176033 A 20070712 - SATO KK  
• [A] JP 2009223244 A 20091001 - PILOT CORP  
• [A] JP 2003164307 A 20030610 - SATO KK  
• [A] JP 2005283992 A 20051013 - SATO KK  
• See references of WO 2013001725A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**EP 2727484 A1 20140507; EP 2727484 A4 20150708; EP 2727484 B1 20170906**; AU 2012277261 A1 20140130; AU 2012277261 B2 20151105; CN 103687504 A 20140326; CN 103687504 B 20150722; JP 2013011041 A 20130117; JP 5693403 B2 20150401; WO 2013001725 A1 20130103

DOCDB simple family (application)  
**EP 12805072 A 20120605**; AU 2012277261 A 20120605; CN 201280031767 A 20120605; JP 2011145928 A 20110630; JP 2012003668 W 20120605