

Title (en)

METHOD FOR PRODUCING A BONDING LAYER ON A SURFACE OF A TITANIUM WORKPIECE

Title (de)

VERFAHREN ZUR HERSTELLUNG EINER HAFTVERMITTELNDEN SCHICHT AUF EINER OBERFLÄCHE EINES TITANWERKSTOFFS

Title (fr)

PROCÉDÉ DE FORMATION D'UNE COUCHE PROMOTRICE D'ADHÉSION SUR UNE SURFACE D'UN MATÉRIAUX À BASE DE TITANE

Publication

EP 2729604 B1 20161012 (DE)

Application

EP 12791239 A 20120713

Priority

- DE 102011106764 A 20110705
- IB 2012001944 W 20120713

Abstract (en)

[origin: WO2013005114A2] The invention relates to a process for producing a bonding layer on a surface (3) of a titanium material (5). The process comprises the steps: introduction of the surface (3) into an aqueous alkaline solution comprising sodium hydroxide in a concentration in the range 100 - 300 g/l, sodium tartrate in a concentration in the range 20 - 200 g/l, methylglycinediacetic acid Na3 in a concentration in the range 5 g/l - 60 g/l, pentasodium triphosphate in a concentration in the range 2 g/l - 20 g/l, and application of a voltage (13) between solution and titanium material (5) for a prescribed period of time to produce the layer by anodic oxidation of the surface (3).

IPC 8 full level

C25D 11/26 (2006.01)

CPC (source: EP US)

C25D 11/26 (2013.01 - EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

DE 102011106764 A1 20130110; DE 102011106764 B4 20130314; EP 2729604 A2 20140514; EP 2729604 B1 20161012;
US 2014151235 A1 20140605; WO 2013005114 A2 20130110; WO 2013005114 A3 20130404

DOCDB simple family (application)

DE 102011106764 A 20110705; EP 12791239 A 20120713; IB 2012001944 W 20120713; US 201214130817 A 20120713