

Title (en)

Multi-zone conveyor system having LAN based control

Title (de)

Mehrzonenfördereinrichtung mit LAN-basierter Steuerung

Title (fr)

Dispositif de convoyeur multi-zones avec commande à base de réseau LAN

Publication

EP 2730989 B1 20200506 (EN)

Application

EP 13192212 A 20131108

Priority

- US 201261724128 P 20121108
- US 201314074350 A 20131107

Abstract (en)

[origin: EP2730989A2] A control system for a conveyor system having one or more upstream and downstream conveyor zones and whose operation effectuates transportation of a series of loads via operation of motors and drive arrangements associated with the respective conveyor zones. The control system includes a Local Area Network (LAN) connection between each component of the control arrangement associated with each zone control such that status and operational information associated with the configuration or operation of each conveyor zone, including the zone motor, can be communicated to other conveyor zones so that operation of each conveyor zone can be manipulated in a controlled manner in response to changes to operation of other conveyor zones.

IPC 8 full level

G05B 19/418 (2006.01); **B65G 43/10** (2006.01)

CPC (source: EP US)

B65G 37/00 (2013.01 - US); **B65G 37/02** (2013.01 - EP US); **B65G 47/52** (2013.01 - US); **B65G 47/681** (2013.01 - EP US); **B65G 47/71** (2013.01 - EP US); **G05B 19/41815** (2013.01 - EP US); **G05B 2219/25232** (2013.01 - EP US); **G05B 2219/2621** (2013.01 - EP US); **G05B 2219/31076** (2013.01 - EP US); **G05B 2219/31099** (2013.01 - EP US); **G05B 2219/31229** (2013.01 - EP US); **G05B 2219/31261** (2013.01 - EP US); **G05B 2219/33273** (2013.01 - EP US); **Y02P 90/02** (2015.11 - EP US)

Cited by

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