

Title (en)

METHOD FOR DETERMINING THE SPEED OF A MILLED GOOD

Title (de)

VERFAHREN ZUR ERMITTLUNG EINER WALZGUTGESCHWINDIGKEIT

Title (fr)

PROCÉDÉ DE DÉTERMINATION D'UNE VITESSE DE PRODUITS À LAMINER

Publication

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Application

EP 12756184 A 20120905

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Abstract (en)

[origin: EP2581142A1] The method involves forming advancement value (S') from a base value (Sg) and a correction value (Sk). The correction value is determined based on a measurement value (M) during a rolling process. Zero is selected as the correction value, and the determined correction values are cumulatively stored for following rolling processes. The measurement value at a rolled stock (6) is determined. Time difference (T), in which a particular portion i.e. head, of the rolled stock covers determined path distance in a rolling line containing a roll stand (4), is determined as the measurement value.

IPC 8 full level

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