

Title (en)

Method of manufacturing outer cutter of rotary electric shaver

Title (de)

Verfahren zur Herstellung der äußeren Klinge eines elektrischen Rotationsrasierers

Title (fr)

Procédé de fabrication de lame extérieure de rasoir électrique rotatif

Publication

EP 2740573 B1 20151202 (EN)

Application

EP 13195843 A 20131205

Priority

JP 2012267414 A 20121206

Abstract (en)

[origin: EP2740573A1] A method of manufacturing an outer cutter 10A of a rotary electric shaver 1 that includes the outer cutter 10A and an inner cutter 12A which is slidably in contact with a bottom surface of the outer cutter 10A and rotates, in which a plurality of the circular shaving surfaces 16A, 18A are integrally formed in the outer cutter 10A in a concentric manner, and round hole-shaped hair introduction openings 30 are formed in at least one of the circular shaving surfaces 18A includes (a) a step of grinding or polishing a predetermined position where the round hole-shaped hair introduction openings 30 are formed in the circular shaving surface 18A to obtain a thickness size smaller than an inner diameter size of the round hole 30; and (b) a step of forming the round hole-shaped hair introduction openings 30 in the position where the grinding or the polishing is performed by pressing, after the step (a).

IPC 8 full level

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