

Title (en)

METHOD OF FORMING DEEP-DRAWN PAINT FILM LAMINATED SHEET METAL

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES TIEFGEZOGENEN MIT EINER LACKSCHICHT ÜBERZOGENEN METALLBLECHS

Title (fr)

PROCÉDÉ DE FORMATION DE TÔLE EMBOUTIE RECOUVERTE D'UN FILM DE PEINTURE

Publication

EP 2744659 A1 20140625 (EN)

Application

EP 12762705 A 20120815

Priority

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- US 2012050845 W 20120815

Abstract (en)

[origin: WO2013028420A1] A method for painting a complex or compound curved three-dimensional surface of a portion of an article. The method comprises providing a paint film (24); providing sheet metal (26) having opposite major surfaces; laminating the paint film onto a major surface of the sheet metal to form a painted sheet metal laminate (22) comprising a first portion and a second portion; permanently deforming the first portion of the painted sheet metal laminate into a formed portion of the article having a complex or compound curved three-dimensional shape; applying an initial force for securing the second portion of the painted sheet metal laminate during an initial stage of said permanently deforming step; and applying a later force for securing the second portion of the painted sheet metal laminate during a later stage of said permanently deforming step. The later applied force is greater than the initially applied force.

IPC 8 full level

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CPC (source: EP US)

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Citation (search report)

See references of WO 2013028420A1

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