

Title (en)

METHOD OF ASSEMBLING ELECTRIC TRANSFORMER

Title (de)

VERFAHREN ZUR MONTAGE EINES STROMTRANSFORMATORS

Title (fr)

PROCÉDÉ D'ASSEMBLAGE D'UN TRANSFORMATEUR ÉLECTRIQUE

Publication

**EP 2745299 B1 20181226 (EN)**

Application

**EP 11872901 A 20110930**

Priority

CN 2011080473 W 20110930

Abstract (en)

[origin: WO2013044510A1] A method of assembling an electric transformer (100) comprises the steps of : combining an electric coil (20) and a transformer core (10) to form an electromagnetic component (50); providing the coil (20) with a press (60); drying the electromagnetic component (50) in a drying oven (70) while the press (60) simultaneously applies mechanical pressure to the coil (20); during or after completing the drying step, providing the coil (20) with at least one mechanical element (80) adapted to prevent the coil (20) from increasing its size; and removing the press (60) from the coil (20) after the at least one mechanical element (80) ensures that the mechanical pressure previously provided by the press (60) is steadily maintained.

IPC 8 full level

**H01F 27/30** (2006.01); **H01F 41/00** (2006.01)

CPC (source: EP)

**H01F 27/306** (2013.01); **H01F 41/00** (2013.01)

Citation (examination)

KR 100699542 B1 20070323

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**WO 2013044510 A1 20130404**; BR 112014007475 A2 20170404; BR 112014007475 B1 20200428; BR 112014007475 B8 20230425; CN 103843085 A 20140604; CN 103843085 B 20160608; EP 2745299 A1 20140625; EP 2745299 A4 20150624; EP 2745299 B1 20181226; KR 20140054361 A 20140508

DOCDB simple family (application)

**CN 2011080473 W 20110930**; BR 112014007475 A 20110930; CN 201180073730 A 20110930; EP 11872901 A 20110930; KR 20147007904 A 20110930