

Title (en)

Locking keys and assembly for their production

Title (de)

Schlüssel und Vorrichtung für ihre Herstellung

Title (fr)

Clés de serrurerie et ensemble de serrurerie pour leur réalisation

Publication

EP 2746499 B1 20190703 (FR)

Application

EP 13005883 A 20131218

Priority

FR 1203453 A 20121218

Abstract (en)

[origin: EP2746499A1] The key (1) has a characteristic receiving part (2) consisting of a series of interchangeable receiving elements (22), where each element supports a particular key operation. The element is threadedly mounted upon an assembly rod (25), which is common for all the elements and fixed in a gripping head of the key. The elements present co-operating forms between each other and/or with the rod to ensure a locating pin effect in rotation around the rod during assembly of the elements on the rod. An independent claim is also included for a method for manufacturing a locking key.

IPC 8 full level

E05B 19/18 (2006.01)

CPC (source: EP)

E05B 19/18 (2013.01)

Cited by

CN105735751A; CN112787805A; RU2624340C1; GR20190100053A; GR1009825B; WO2016026239A1; WO2015100820A1; WO2015100822A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

EP 2746499 A1 20140625; EP 2746499 B1 20190703; FR 2999630 A1 20140620; FR 2999630 B1 20190503

DOCDB simple family (application)

EP 13005883 A 20131218; FR 1203453 A 20121218