

Title (en)

Locking keys and assembly for their production

Title (de)

Schlüssel und Vorrichtung für ihre Herstellung

Title (fr)

Clés de serrurerie et ensemble de serrurerie pour leur réalisation

Publication

**EP 2746499 B1 20190703 (FR)**

Application

**EP 13005883 A 20131218**

Priority

FR 1203453 A 20121218

Abstract (en)

[origin: EP2746499A1] The key (1) has a characteristic receiving part (2) consisting of a series of interchangeable receiving elements (22), where each element supports a particular key operation. The element is threadedly mounted upon an assembly rod (25), which is common for all the elements and fixed in a gripping head of the key. The elements present co-operating forms between each other and/or with the rod to ensure a locating pin effect in rotation around the rod during assembly of the elements on the rod. An independent claim is also included for a method for manufacturing a locking key.

IPC 8 full level

**E05B 19/18** (2006.01)

CPC (source: EP)

**E05B 19/18** (2013.01)

Cited by

CN105735751A; CN112787805A; RU2624340C1; GR20190100053A; GR1009825B; WO2016026239A1; WO2015100820A1; WO2015100822A1

Designated contracting state (EPC)

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Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**EP 2746499 A1 20140625; EP 2746499 B1 20190703**; FR 2999630 A1 20140620; FR 2999630 B1 20190503

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