

Title (en)

Method for operating a production line for manufacturing and collating printed products

Title (de)

Verfahren zum Betrieb einer Produktionslinie zur Herstellung und Zusammenführung von Druckprodukten

Title (fr)

Procédé de fonctionnement d'une ligne de production pour la fabrication et l'assemblage de produits d'impression

Publication

EP 2749419 B1 20150916 (DE)

Application

EP 13198103 A 20131218

Priority

CH 29972012 A 20121228

Abstract (en)

[origin: EP2749419A1] The method involves operating an intermediate buffer (5) loaded with printed products, and operating a processing station (4) formed downstream of the buffer. The printed products are processed to finished printed products in the processing station. A command is provided to a digital printing machine (2) or to another intermediate buffer (16) during printed product-related error or during absence of the products in printing process or in a controller (1). The defective printed products are conveyed directly to defective points in the processing station over an automatic conveying line (8). An independent claim is also included for a production line.

IPC 8 full level

B41F 33/00 (2006.01); **B41F 33/14** (2006.01); **B65H 29/62** (2006.01); **B65H 39/04** (2006.01); **B65H 83/02** (2006.01)

CPC (source: EP)

B41F 33/00 (2013.01); **B41F 33/0009** (2013.01); **B41F 33/14** (2013.01); **B65H 29/60** (2013.01); **B65H 29/62** (2013.01); **B65H 39/02** (2013.01); **B65H 39/065** (2013.01); **B65H 39/075** (2013.01); **B65H 2301/4213** (2013.01); **B65H 2301/4312** (2013.01); **B65H 2301/432** (2013.01); **B65H 2301/437** (2013.01); **B65H 2801/15** (2013.01)

Cited by

EP3056351A1; US9834027B2

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

EP 2749419 A1 20140702; EP 2749419 B1 20150916

DOCDB simple family (application)

EP 13198103 A 20131218